## **TECHNICAL INFORMATION**

# QUADRATURE PHASING AND INDEX GATING OPTIONS

## **Standard Quadrature Phasing -**

A leads B during clockwise rotation when viewed from the shaft end or mounting face.

If your model is	And your output type is	And you need	For number of channels	For waveform
15, 25, 121, 260, TR1, TR3	OC, PU, HV, OD, L5, PP	Single channel only	enter	See Figure 1
		Quadrature A and B	Q	Figure 2
		Quadrature A and B with 180° index gated to A	R	Figure 3
		Quadrature A and B with 180° index gated to A  Quadrature A and B with 90° index gated to A and B	R	Figure 3
		Quadrature A and B with inverted 180° index gated to A	R	Figure 5
		Quadrature A and B with inverted 90° index gated to A and B	R	Figure 6
	10/00			= 0
755A, 702, 725, 758, 802S,	HV, PP	Quadrature A and B with 180° index gated to A	R	Figure 3
858S		Quadrature A and B with 180° index gated to B	R	Figure 7
		Quadrature A and B with 90° index gated to A and B	R	Figure 4
		Quadrature A and B with ungated index centered on A between 360° and 180°	R	Figure 8
		Quadrature A and B with inverted 180° index gated to A	R	Figure 5
		Quadrature A and B with inverted 180° index gated to B	R	Figure 9
		Quadrature A and B with inverted 90° index gated to A and B	R	Figure 6
		Quadrature A and B with ungated inverted index centered on A between 360° and 180°	R	Figure 10
770, 771, 775, 776, 755A, 702, 725, 758, 802S, 858S, 865T	OC, PU Note: Interpolated units PPR>3000 will use HV/PP waveforms.	Quadrature A and B with ungated index centered on A low between 360° and 180°	R	Figure 11
		Quadrature A and B with 180° index gated to B low	R	Figure 12
		Quadrature A and B with 90° index gated to A low and B low	R	Figure 13
		Quadrature A and B with ungated index centered on A low between 360° and 180°	R	Figure 14
		Quadrature A and B with inverted 180° index gated to A low	R	Figure 15
		Quadrature A and B with inverted 180° index gated to B low	R	Figure 16
		Quadrature A and B with inverted 90° index gated to A low and B low	R	Figure 17
		Quadrature A and B with ungated inverted index centered on A low between 360° and 180°	R	Figure 18

**Reverse Quadrature Phasing -** B leads A during clockwise rotation when viewed from the shaft end or mounting face.

If your model is	And your output type is	And you need	For number of channels enter	For waveform see
15, 25, 121, 260, 770, 771, 775, 776, 865T, TR1, TR3	OC, PU, HV, OD, L5, PP	Reverse Quadrature A and B	K	Figure 19
		Reverse Quadrature A and B with 180° index gated to B low	D	Figure 20
		Reverse Quadrature A and B with 90° index gated to A low and B low	D	Figure 21
		Reverse Quadrature A and B with inverted 180° index gated to B low	D	Figure 22
		Reverse Quadrature A and B with inverted 90° index gated to A low and B low	D	Figure 23
755A, 702, 725,	HV, PP	Reverse Quadrature A and B with 180° index gated to B low	D	Figure 20
758, 802S,		Reverse Quadrature A and B with 180° index gated to A low	D	Figure 24
858S		Reverse Quadrature A and B with 90° index gated to A low and B low	D	Figure 21
		Reverse Quadrature A and B with ungated index centered on B low between 360° and 180°	D	Figure 25
		Reverse Quadrature A and B with inverted 180° index gated to B low	D	Figure 22
		Reverse Quadrature A and B with inverted 180° index gated to A low	D	Figure 26
		Reverse Quadrature A and B with inverted 90° index gated to A low and B low	D	Figure 23
		Reverse Quadrature A and B with ungated inverted index centered on B low between 360° and 180°	D	Figure 27
755A, 702, 725,	OC, PU Note: Interpolated units PPR>3000 will use HV/PP waveforms.	Reverse Quadrature A and B with ungated index centered on B low between 360° and 180°	D	Figure 28
758, 802S, 858S		Reverse Quadrature A and B with 180° index gated to A low	D	Figure 24
		Reverse Quadrature A and B with 90° index gated to A low and B low	D	Figure 21
		Reverse Quadrature A and B with ungated index centered on B low between 360° and 180°	D	Figure 25
		Reverse Quadrature A and B with inverted 180° index gated to B low	D	Figure 22
		Reverse Quadrature A and B with inverted 180° index gated to A low	D	Figure 26
		Reverse Quadrature A and B with inverted 90° index gated to A low and B low	D	Figure 23
		Reverse Quadrature A and B with ungated and inverted index centered on B low between 360° and $180^\circ$	D	Figure 27

## **TECHNICAL INFORMATION**

Figure 13: Quadrature A and B with 90° Index gated to A low and B low

# QUADRATURE PHASING AND INDEX GATING OPTIONS

Standard Quadrature Phasing = A Lead's B during clockwise rotation when viewed from the shaft end or mounting face. Below are various examples of the different A, B, Z configurations that are possible when ordering your Encoder.

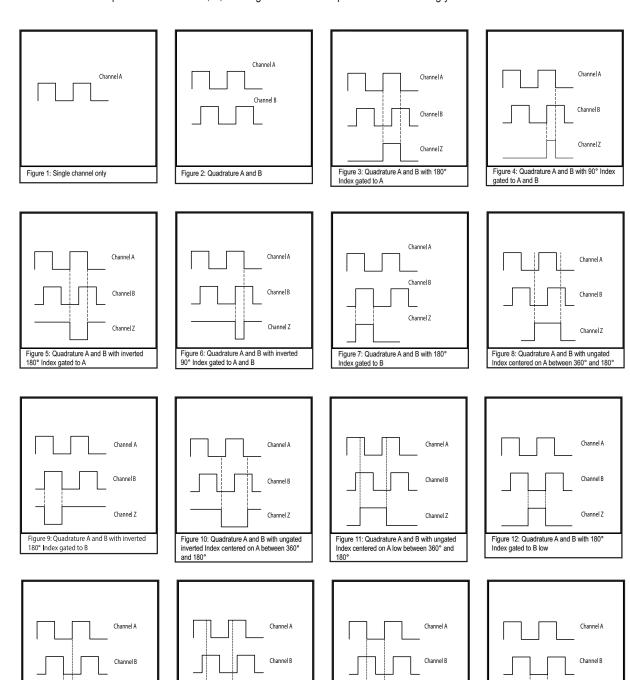
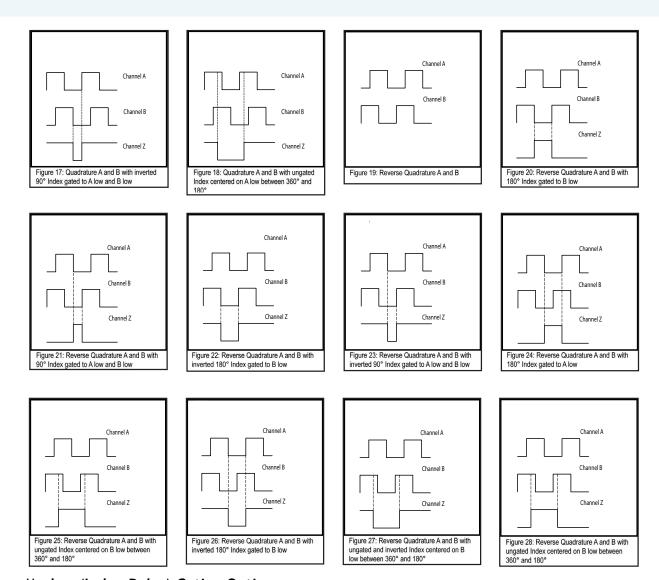


Figure 14: Quadrature A and B with ungated

Figure 15: Quadrature A and B with inverted 180° Index gated to A low

Figure 16: Quadrature A and B with inverted 180° Index gated to B low



### Marker (Index Pulse) Gating Options.

The Index pulse is also referred to as the reference, marker pulse or home pulse. This pulse is an individual output channel provided by the encoder that provides a single pulse once per revolution. It simply notes some discrete and fixed position in the mechanical rotation of the unit. Sometimes it is used with a counter to indicate the total number of revolutions the shaft has rotated, counting one pulse per revolution. Sometimes it is used to reset a counter if the counter needs to be reset to zero at the end of each encoder shaft revolution. Quite often it is used in servo applications where total system synchronism is required. Once every revolution, if everything agrees with the position feedback, the system knows it is still operating correctly. Or a system can return to a known physical position aligned with the marker pulse.

BEPC defines the Marker pulse as follows: "Once per revolution centered over channel "A". For the HV output option, it can be gated to channel "A" and is 180 electrical degrees wide, or known as "half-cycle gating". We also have the ability to gate the marker pulse to the "B" channel, or do both "A" and "B" channels if required. If it is gated to both channels - it results in what is called "quarter cycle gating", which is 90 electrical degrees wide. This option allows more precise positioning of the marker point. However, keep it in mind that with a narrower marker pulse, comes the possibility of the device the encoder is connected to not seeing the narrow pulse because it happens so quickly. Please note that these comments regarding the Marker pulse ONLY apply to units with the "R" in the order code - which is A,B and Z channels. With single channel "A" or Quadrature "A&B" (Q) in the number of channels spot, there is no Marker pulse provided. Non-Standard gating options must be requested by the customer at the time of ordering.